

30% Higher Productivity **GUARANTEED!**

• **Automatically Variable Volume**

(Patent 5,951,216). This is the "gold standard" for high pressure coolant systems! It automatically pumps just enough volume to maintain full pressure. Other systems pump a fixed rate that is always too much or too little causing foam, heat, and short filter life.

• **Double Compression Filter Hold Down**

(Patent US 2006/0278572 A1). ChipBLASTER has created the most efficient bag filtration on the market today. Our double compression filter hold down lid protects both our system and the machine tool from contamination.

• **ChipBLASTER's Super Duty Pump**

(Patent 6,776,419) Pump is designed for coolant. It is durable enough that we offer an optional 2, 3, 4, or 5 year warranty.

• **Multiple Pressure Options**

Pressure options can be pre-programmed to provide filtered flood coolant in addition to preset pressures of 20, 35, 50, and 70 bar (300, 500, 750, 1000 psi) standard or any pressures up to 100 bar (1500 psi).

• **Simple Low Cost Installation Kits**

Installation kits allow "plug and play" installation. Engineered packages are available for most machine tools. Please contact ChipBLASTER for details.

• **A Full Range of Safety Features**

Safety features insures a safe machining process without damage to the machine tool, the part, or tooling. We can meet or exceed all international requirements for operator and machine tool protection with integrated automatic overload protection as well as many alarm circuits.



ISO 9001



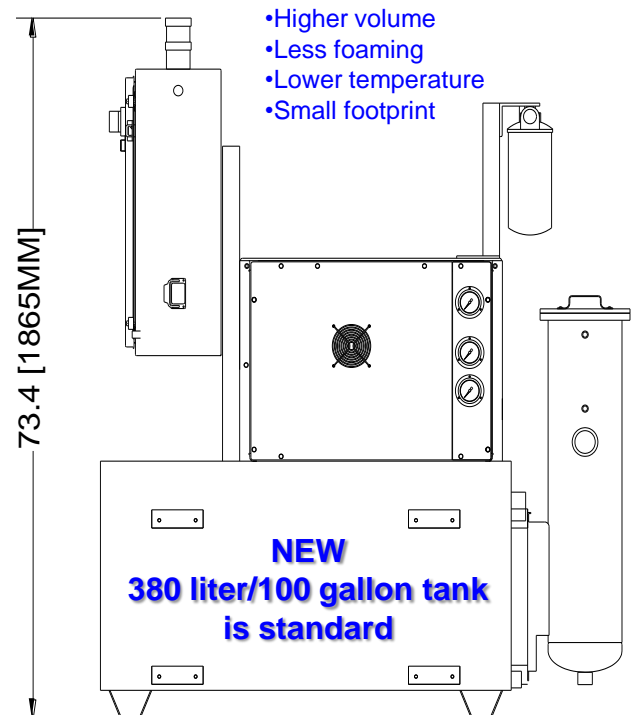
ISO 14001

Model JV-40

8 to 40 liters per minute
(3 to 10.5 gpm)

Pressure to 100 bar
(1500 psi)

**Ideal for machine tools up to
20 kw (25 hp)**



MistBLASTER®

Mist Collection System

When the machine doors are closed our MistBLASTER creates a slight negative air pressure, which prevents mist from escaping from the machine enclosure. Virtually no mist escapes and exposure to the operator is dramatically reduced. When the machining cycle ends and the coolant shuts off, MistBLASTER senses the "end of cycle" and speeds up for the pre-programmed time to greatly increase the rate of mist removal.



JV-40 STANDARD CONFIGURATION

The ChipBLASTER JV-40 is fed by a transfer pump that draws from the machine tool sump, through the filter vessel to the integral 380 liter (100 gal) tank. When the machine tool calls for coolant, the filter pump(s) draws the coolant from the ChipBLASTER tank and pumps through the post (safety) filter to the inlet of the positive displacement pump. The coolant then flows at high pressure through a series of distribution and safety valves and on to the machine tool.

M Code Requirement:

Latching "M" code controlled signals will be required for activation/deactivation of the ChipBLASTER. A 24 VDC, 110 VAC or 240 VAC signal is needed.

•If your machine uses pulsed "M" codes, please contact ChipBLASTER

Required Electrical Power:

37 amps, 230 VAC, 3 Phase, 60 Hz

19 amps, 460 VAC, 3 Phase, 60 Hz

22 amps, 400 VAC, 3 Phase, 50 Hz

Ideal for machine tools up to 20 kw (25 hp)

Options Available With Your ChipBLASTER:

Extended Warranty

2, 3, 4, and 5 year parts warranty for your ChipBLASTER is available. (Your unit has a standard 1 year parts and labor warranty)

Dual Filters

Allows filter changes "in-process" eliminating machine tool down time.

Media Free Filtration

(Patent 10,933,565) The ChipBLASTER **Media Free Filter System** is designed to run without any disposable media! This unique, patented system allows continuous operation with no down time for filter changes and no messy piles of wet band filter material. Our media free filter requires no shutdown for maintenance.

Tank Mount Chiller

ChipBLASTER offers an 2350 Watt (8000 Btu) or 3500 Watt (12,000Btu) tank mount chiller unit (requires 900 liter tank).

Multiple Tank Options

480 liter (126 gal), 900 (240 gal) and 1800 liter (475 gal) tanks and combinations of units let you make "mini" central systems

Auto Filter Crossover

This system automatically will switch from dirty filter "A" to filter "B" and set off an alarm light alerting the operator that the filter needs to be changed at your convenience.

Automatic Coolant Monitor and Adjust

Maintains the coolant concentration within 1% without operator intervention.

Display

Displays the current status of the ChipBLASTER and any faults. The PLC allows for display of the last 8 faults on the ChipBLASTER unit, as well as filter status, unit run time, and automatic "B" filter purges on units with automatic filter crossover.

Operator Wash Down Wand

This will supply 2 bar (30 psi) of fluid for the machine wash down.

Additional Coolant Outlet

Unit has 1 standard outlet . One additional optional outlet is available (total of 2 per machine). Additional M codes are required for each additional outlet.

Available with CE, CSA Certification

ChipBLASTER®
The World's Best High Pressure Coolant Systems

13605 S. Mosiertown Road
Meadville, PA 16335 USA
Phone: +1 (814) 724-6278
Fax: +1 (814) 724 6287
www.chipblaster.com

