



MACHINE DIMENSIONS

Overall Bending Length	(A)	Ft/Inch	12' 2"
Distance Between Sideframes	(B)	Ft/Inch	10' 2"
Stroke	(C)	Inch	10.4
Daylight	(D)	Inch	20.87
Throat Depth	(E)	Inch	16.1
Table Height	(F)	Inch	35.4
Table Width	(G)	Inch	4.1
Overall Height	(H)	Ft/Inch	9' 6"
Overall Length	(L)	Ft/Inch	16' 3"
Overall Width	(W)	Ft/Inch	5' 10"
Approximate Weight		LBS	31,592
Oil Capacity		Gallons	66
Main Motor		HP	30
Full Load Amps (3 phase)		230/460 V	80/40 A

SPECIFICATIONS

Capacity	Length x Tons	12' 2" x 242 ton
Ram Repeatability	Inch	± 0.0004
Programmable Ram Tilt		Yes
Programmable Ram Approach Speed (maximum)	IPM	283
Programmable Ram Working Speed (maximum)	IPM	24
Programmable Ram Return Speed (maximum)	IPM	236
Box Forming Universal Wedge Clamp Height	Inch	5.9
X Axis Back Gauge Speed	IPM	1181
X Axis Back Gauge Travel (Front to Back)	Inch	25.6
R Axis Back Gauge Speed	IPM	827
R Axis Back Gauge Travel (Height)	Inch	9.8
Z Axis Back Gauge Speed (4/6 Axis)	IPM	2124 / 1181

Source: DWC 4.18.2016 Checked 4/26/16 AEP

Used 2012 **JMT** Y1,Y2 CNC PRESS BRAKE • MODEL JMT-ADS 37220

MACHINE PRICING	
Standard Configuration (Y1, Y2/X/R/Motorized Crowning)	\$90,000.00
Y1,Y2 Closed Loop Ram Positioning	Included
Delem DA66W Windows Based Graphical Control (includes 3D viewing)	Included
CNC Controlled X/R Axis Back Gauge	Included
Universal Box Forming Punch Clamp	Included
CNC Controlled Crowning Table	Included
Rear Work Light	Included
Front covers and rear guarding	Included
Sliding Front Sheet Supports with Linear Rail	Included
Dual Palm/Foot Station w/Selector Switch	Included
Backgauge Options	
39" Back Gauge	3,835
CNC Controlled Z1,Z2 Back Gauge(CNC control of fingers moving left to right)	14,174 Included Above Price
X Prime (+5 inches, -5 inches travel) CNC Controlled	8,171
Split Backgauge X1, X2	14,174
AP3 & AP4 CNC Sheet Following Units / Parking Station Bed Extension	25,846 / 5,003
Setup-Calibration-Training	
Setup & Training	-
Control & Offline Software	
Delem Vbend Cad Bending Software w/ DXF. Converter or Vdraw Module	13,340
Additional Seat of V-Bend Software	6,900
Delem Profile W3D software	7,000
3D Viewing Module for 2D Control (3D software required)	2,501
Tooling & Tool Clamping	
JMT Universal Die Rail - Holds both AM or Euro Tooling	2,640 Included Above Price
JMT AM Punch Full Length Upper Tool Flame Hardened H =3 3/4" , 85 degree, R 0.8	1,276
JMT 4-Way Percision Ground Flame Hardened Die (5/8", 7/8", 1 3/8", 2")	1,641 Included Above Price
Wila NSCLII Hydraulic Punch Clamping - PREMIUM	16,350
Wila NSCL I Hydraulic Punch Clamping - PRO	11,400 Inlcuded Above Price
Wila Hydraulic Die Clamping - OB-I-HC/ES IV BOTTOM HYDRAULIC CLAMPING	9,850
Wila Power Pack (required for clamping)	4,002
Operational Safegaurding	
DFS 1 Laser Finger Protection	Included Above Price
AKAS Manual	5,003
Akas Motorized Ram Mtd Laser Guard (US installed)	9,505
COMPLETE OPTIONS LIST AVAILABLE UPON REQUEST	



TERMS / CONDITIONS / DELIVERY / WARRANTY

F.O.B. POINT

Will Advise

DELIVERY

Stock to Twelve weeks, will advise

PAYMENT TERMS & CONDITIONS

- Sales tax is excluded unless otherwise stated.
- With credit approval:
 - Non-Stock Machines: 30% with order, 60% prior to shipment from our factory, 10% upon installation.
 - Stock Machines: 100% with order.
- Custom orders and special payment terms will vary.
- Prices do not include overland freight and handling.
- Quoted prices are valid for thirty days from date on quote.
- JMT Standard Terms and Conditions apply to all orders.

WARRANTY

Price includes a twelve-month warranty for defective parts. Warranty covers only the parts; any associated labor costs will be the responsibility of the owner. This warranty is subject to normal use and maintenance. For small adjustments and repairs, the customer may be expected to resolve with phone assistance, if needed, from an authorized JMT technician.

POINT OF OPERATION GUARDING

Point of operation guarding is the responsibility of the machine owner/user per OSHA Federal Regulation Volume 37-# 202-dated 10/18/72.

INSTALLATION

The customer is responsible for machine placement, providing electrical power to the electrical cabinet of the machine. If air is required, it should also be connected. The machine must be cleaned and all shipping protective products removed prior to arrival of the service engineer. If tooling is required for the operation of your machine, this must also be made available prior to engineer's arrival. Customer is also responsible for anchoring of the machine.

ELECTRICAL

All machines are setup for 220/460/3Phase/60 Hz. Please specify which you need with the order. If supply voltage varies more than $\pm 8\%$ from the above, electrical component damage can occur. In this case, the components would not be covered under warranty.

We Appreciate the Opportunity to Quote You!