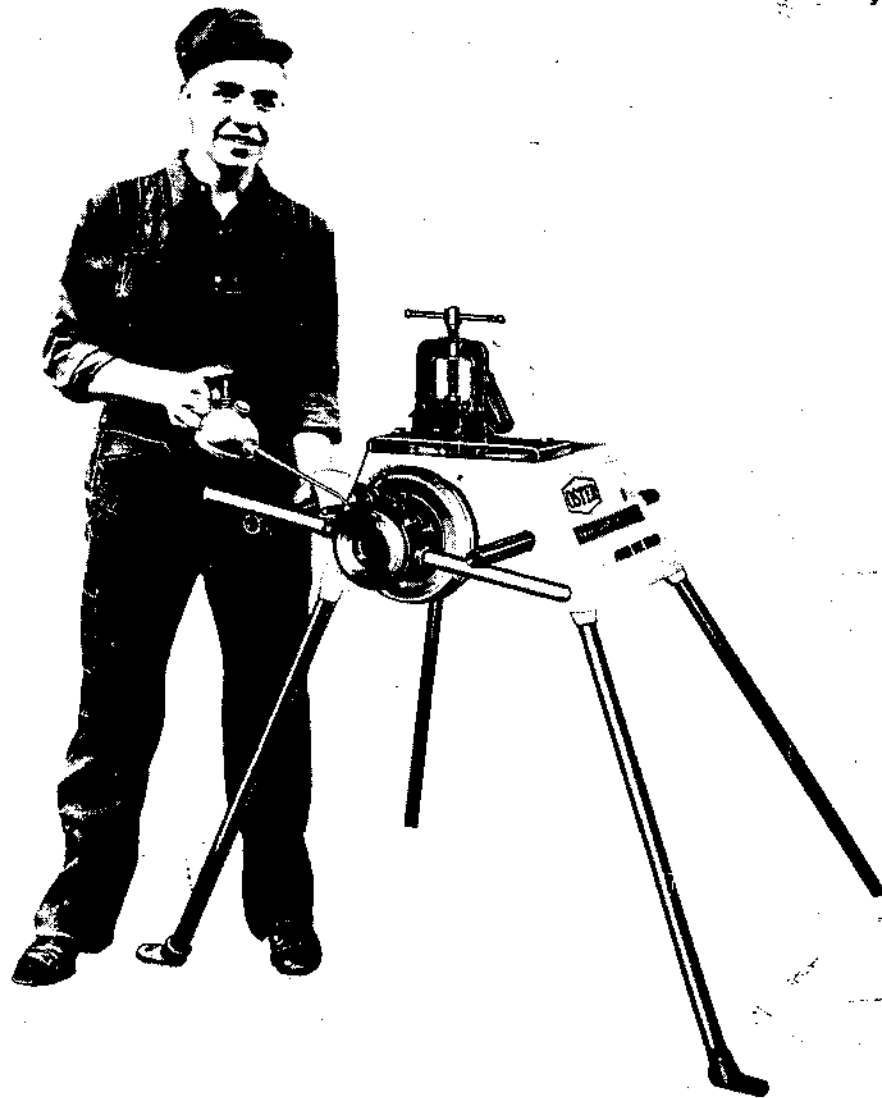




No. 422 POWER VISE STAND



SPARE PARTS CATALOG

IMPORTANT

PLEASE KEEP THIS CATALOG FOR READY
REFERENCE AND ORDER PARTS BY NUMBER



By *Superior* Threading inc.
1535 N. Hickory Rd.
P.O. Box 160
Owosso, MI 48867
V: 888-416-7837 F: 888-716-7837

Ph #: 888-416-7837
517-729-1160
Fax #: 888-716-7837
517-729-1159

PANY



THE OSTER MANUFACTURING CO. WICKLIFFE, OHIO

No. 422 Power Vise Stand Spare Parts

WRENCHLESS CHUCK UNIT (FOR CURRENT MODELS)

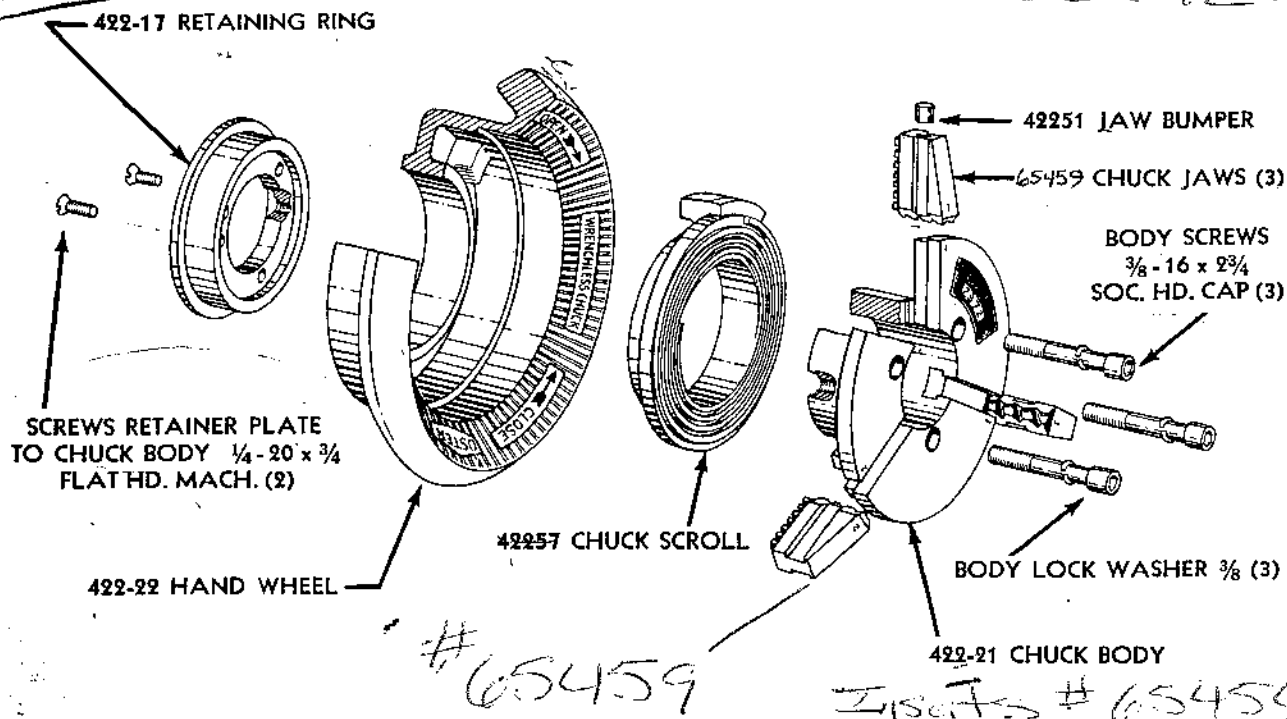
PLATE No. A-1

02892

Replaces

#C2892

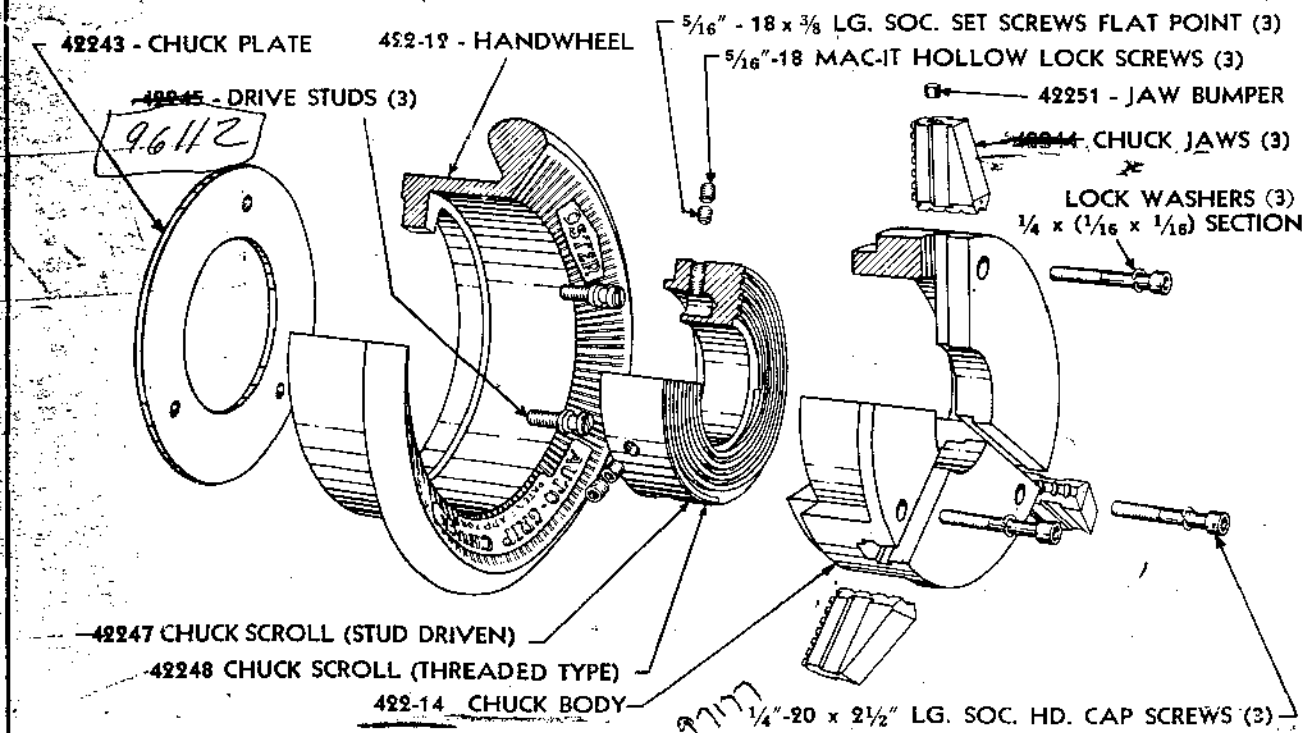
LIST 2372



AUTO-GRIP CHUCK (FOR INTERMEDIATE MODELS)

PLATE No. 1

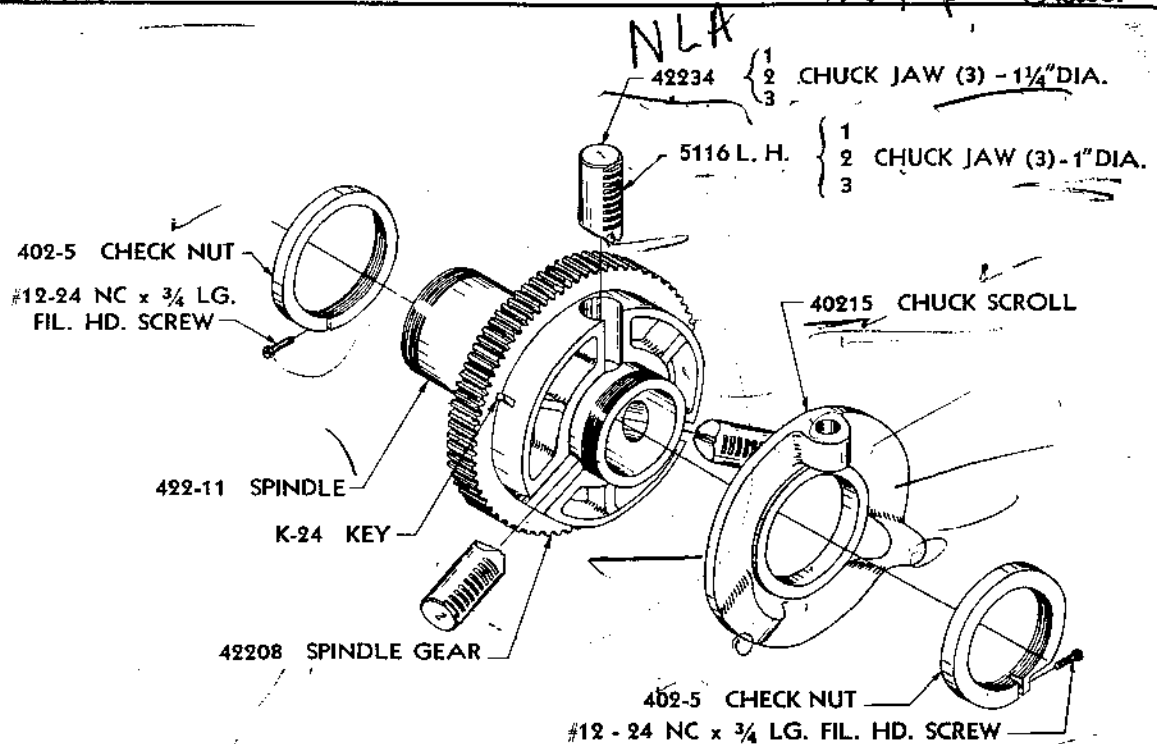
NOT Available



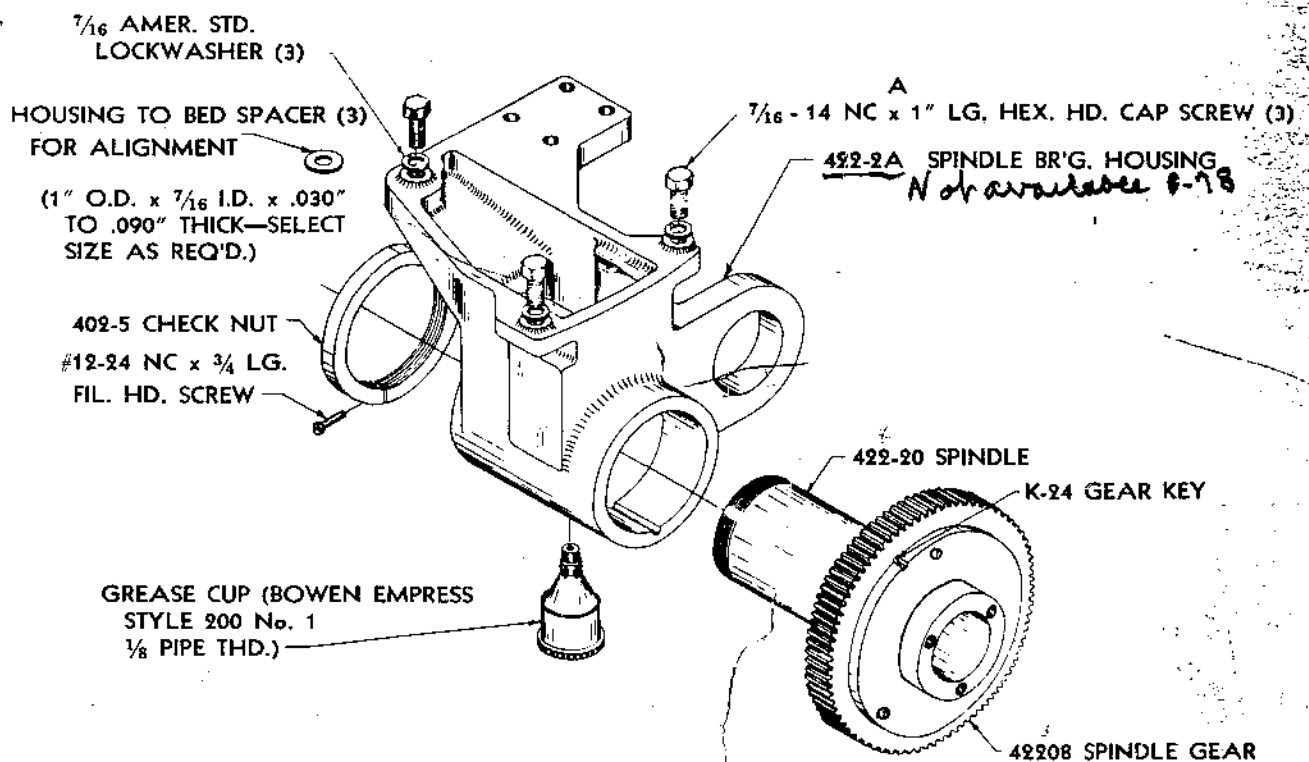
No. 422 Power Vise Stand Spare Parts

BAR OPERATED CHUCK & SPINDLE (FOR ORIGINAL MODELS) PLATE No. 2

No repl. Chuck



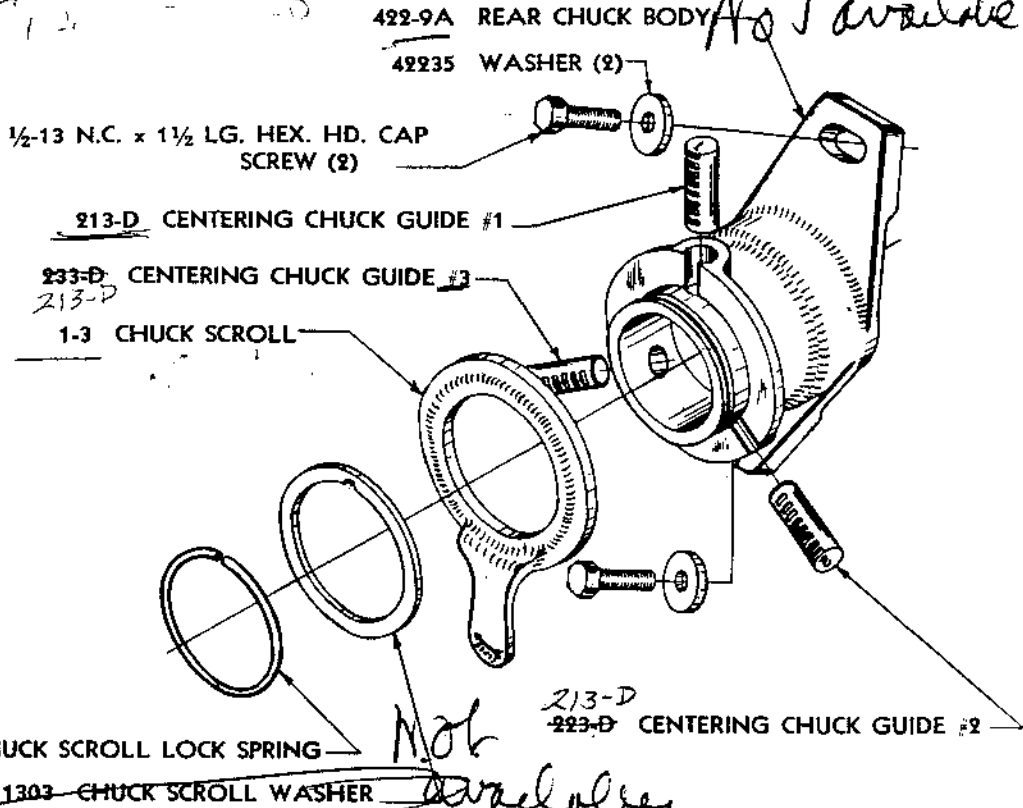
SPINDLE AND HOUSING UNIT (FOR CURRENT MODELS) PLATE No. 3



See 422-2014

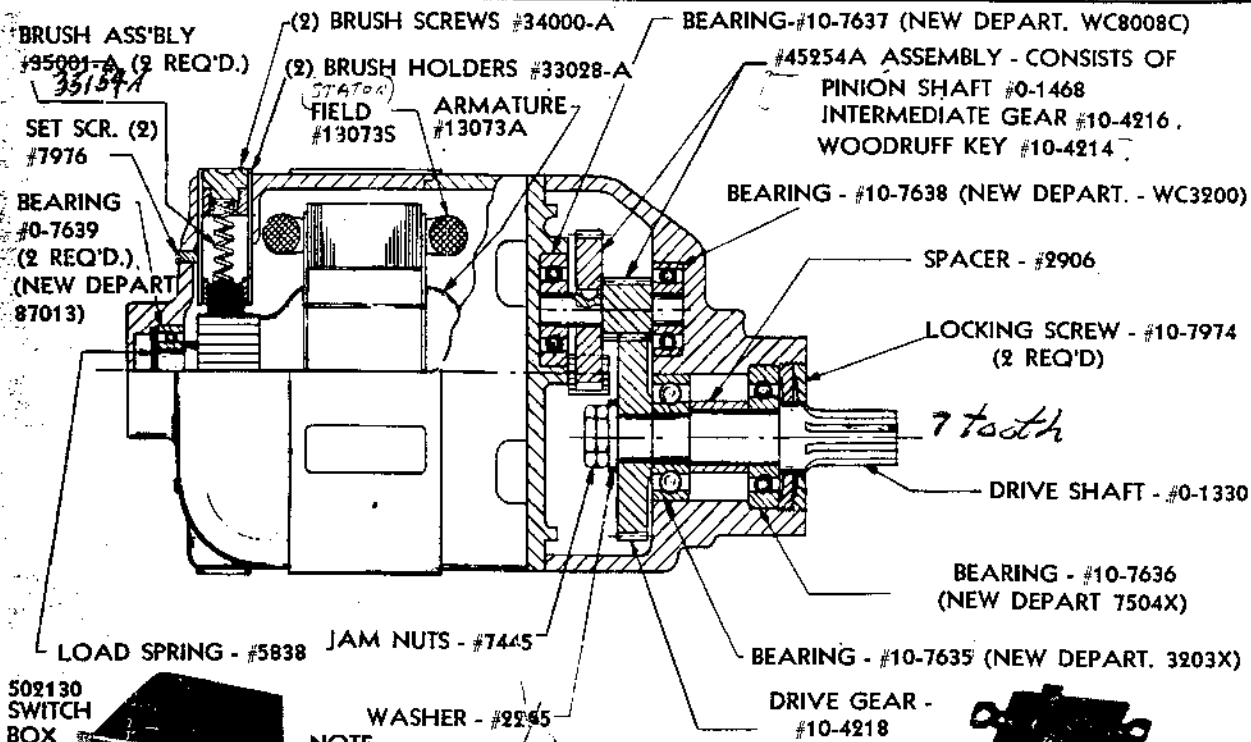
REAR CENTERING CHUCK UNIT
PLATE No. 4

#1955

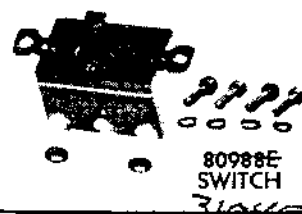


MOTOR SWITCH/AND ELECTRICAL PARTS
PLATE No. 5

13613



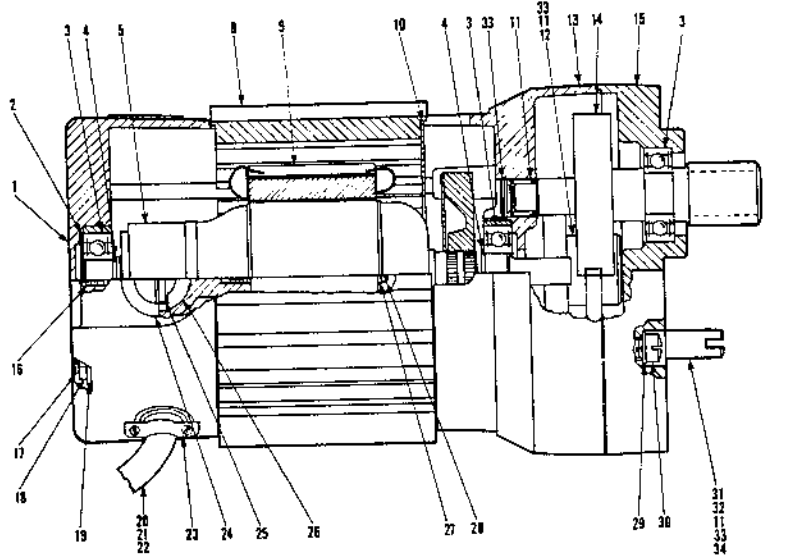
NOTE:—
WHEN REPLACING ANY PARTS IN GEARED END
OF MOTOR, ALWAYS REMOVE OLD GREASE FROM
MECHANISM AND REPACK WITH NEW LUBRICANT.
(SEE OPERATOR'S MANUAL FOR TYPE AND AMOUNT)



*Motor
No
Longer
Available*
*Brushes
#96153*
*Switch
#31047*

MOTOR AND GEARED HEAD

The life of the original brushes on this motor will be approximately 900 hours; the life of the second set will probably be approximately 500 hours. After the second set is worn out, the motor commutator should be refinished and the mica insulation undercut. Geared head should then be repacked with New York and New Jersey NON-Fluid Oil. (Available from Texaco #AFB-2 or other lubricant supplier.)



120 Volt Motor

240 Volt Motor

90011 (36:1 Ratio 9005-270)	90013 (36:1 Ratio 9005-279)
36:1 Standard	36:1 Standard
90012 (24:1 Ratio 9006-270)	90014 (24:1 Ratio 9006-279)

Ref. No.	Part No.	Qty.	Item
1	96515	1	Housing Bearing
2	96292	1	Spring, Flat
3	96468	2	Bearing, Ball 6203Z NTN
4	96294	2	Ring, Retaining
5	96288	1	Armature Assy. (120 Volt)
	96289	1	Armature Assy. (240 Volt)
8	96470	1	Cylinder
9	96290	1	Field Assy. (120 Volt)
	96291	1	Field Assy. (240 Volt)
10	96296	1	Baffle
11	96300	4	Bearing, Needle Torr. M781B
12	96279	1	Gear Cluster (36-1)
	96280	1	Gear Cluster (24-1)
13	96471	1	Housing, Gear
14	96427	1	Gear, Output (36-1)
	96282	1	Gear, Output (24-1)
15	96472	2	Housing, Gear
16	96473	2	Screw, Set
17	96474	4	Stud
18	96475	4	Nut
19	96476	4	Washer, Lock Int.
20	96477	1	Tube, Shrink
21	96296	2	Lead Assy.
22	96297	1	Fitting, Elec.
23	96478	1	Cap. Brush
24	96285	1	Brush Assy. (120 Volt)
25	96286	1	Brush Assy. (240 Volt)
	96287	1	Holder, Brush
26	96284	1	Washer, Lock, Int.
27	96479	4	Screw, Fil. Hd.
28	96480	1	Washer, Lock Int.
29	96481	1	Screw, Fil. Hd.
30	96482	1	Gear, Pump (36-1)
31	96277	2	Gear, Pump (24-1)
	96278	2	Bearing, Needle Torr-B-78
32	96301	4	Ring, Retaining
33	96298	1	Seal Oil
34	96900	1	

