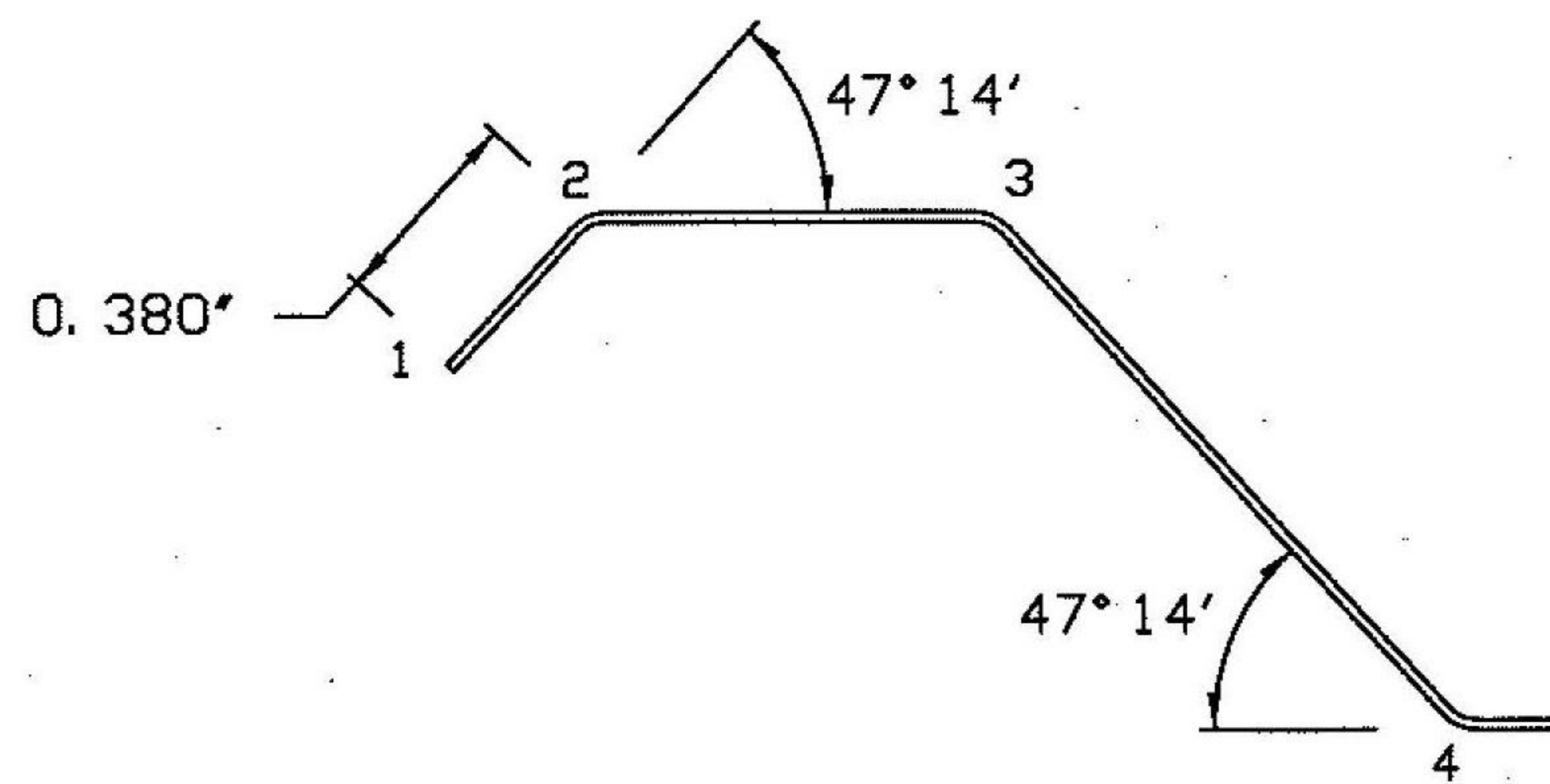
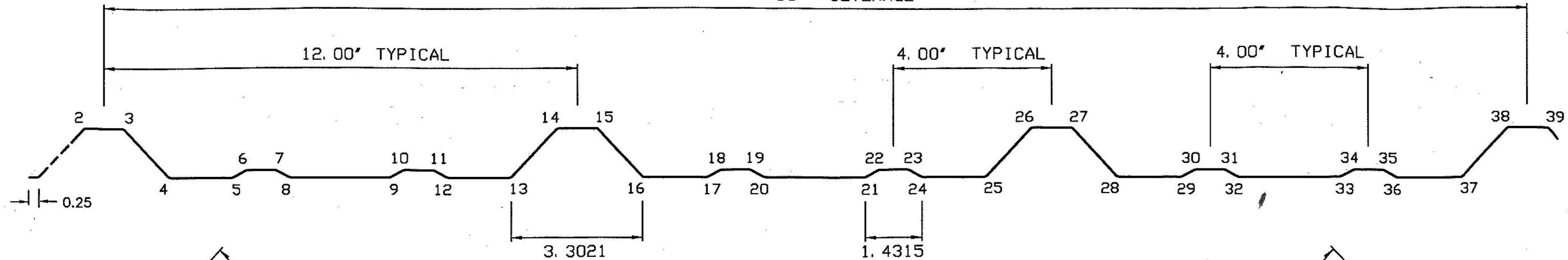


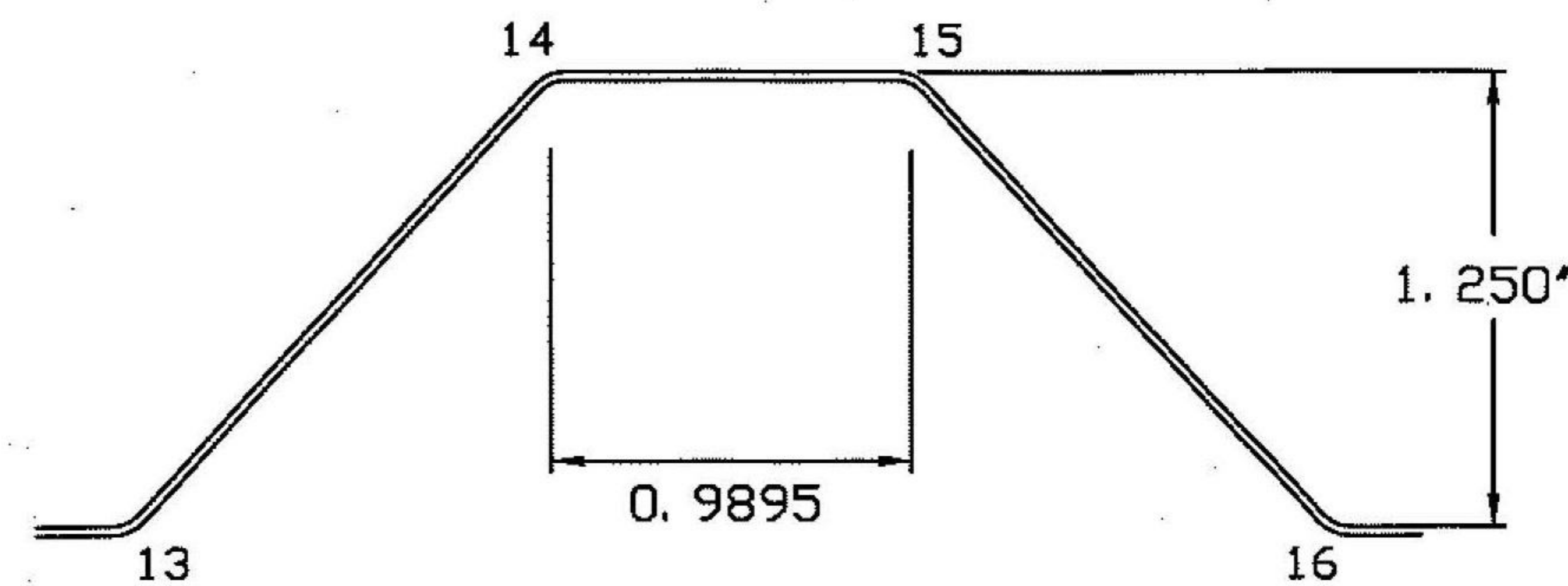


INBOARD SIDE

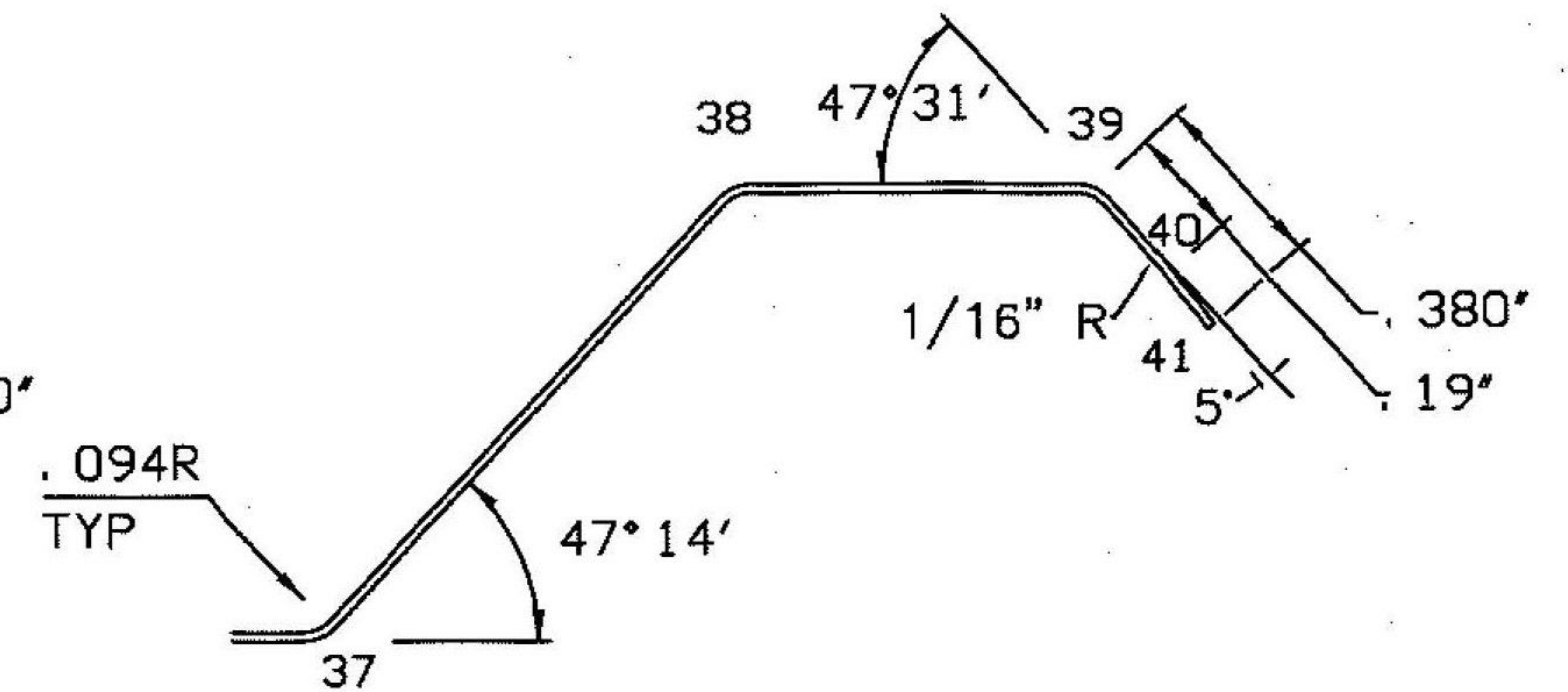
36" COVERAGE



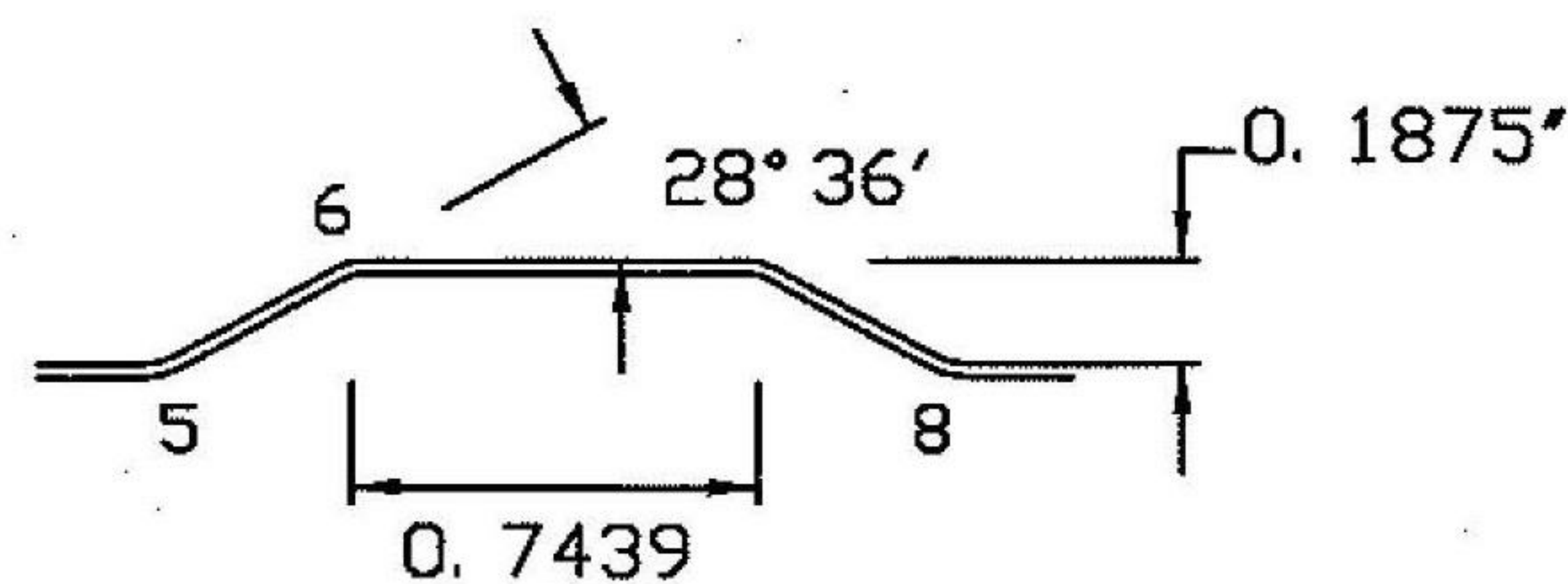
INBOARD RIB DETAIL NO BEARING LEG



CENTER RIB DETAILS AND  
INBOARD DETAIL WHEN RUN BEARING LEG



OVERLAP RIB DETAIL OUTBOARD SIDE



MINOR RIB DETAIL

OVERBENDS					
Str	Corner	Str	Corner	Str	Corner
4	18, 19, 22, 23	5	17, 20, 21, 24	6	16, 25
7	15, 26	8	14, 27	9	13, 28
11	6, 7, 10, 11	11	30, 31, 34, 35	12	5, 8, 9, 12
12	29, 32, 33, 36	12	4, 37	13	2, 3, 38, 39, 40

WITH/BRG LEG, COIL WIDTH: 43" @ t= .024"  
 WD/BRG LEG, COIL WIDTH: 41-1/2" @ t= .024"  
 METAL THICKNESS RANGE: .019 - .026  
 GRADE OF MATERIAL: 50 KSI MIN & 80 KSI MIN

TOLERANCE STANDARDS FOR THICKEST METAL:		
*ACCUMULATION -	(+ or -)	1/16in
DEPTH -----	(+ or -)	1/32in
RADII -----	(+ or -)	1/32in
ANGLES-----	(+ or -)	2 degrees
CAMBER -----	1/8in	in 10ft
SKI -----	1/8in	in 10ft
DIVE -----	1/8in	in 10ft
*NET VARIATION FOR COMBINED DIMENSIONS		

ALL DIMENSIONS ARE BOTTOM OF SHEET INTERCEPTS (U.O.N.).  
 ALL FORMING RADII ARE 0.094 UNLESS OTHERWISE NOTED