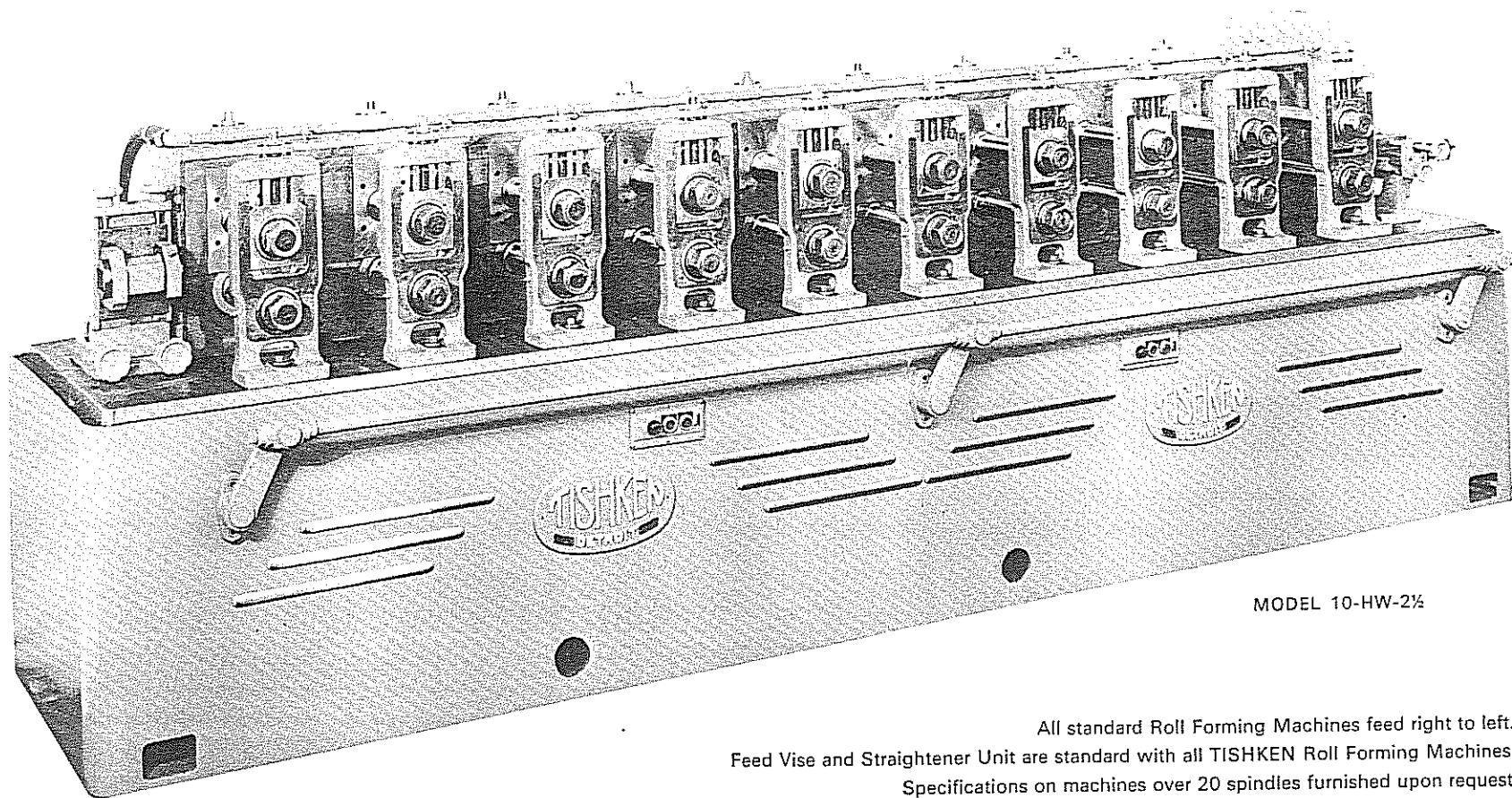


HW Series

HEAVY DUTY

These models serve the area of heavier metal forming. Ample power and rigidity are built into these machines to perform heavier rolling operations at maximum speeds. Like other models, these machines, with slight modifications, may be joined in tandem with one another to produce heavy intricate rolled sections. The clean functional design makes these models an ideal choice in automated lines producing structural rolled sections such as doors, window frames, gutters, down-spouts, channels, angles and many other high production heavy items.



MODEL 10-HW-2 1/2

All standard Roll Forming Machines feed right to left.
Feed Vise and Straightener Unit are standard with all TISHKEN Roll Forming Machines.
Specifications on machines over 20 spindles furnished upon request.

MODEL	PAIRS OF SPINDLES	O.A. LENGTH "L"	MOTOR H.P.	SHIPPING WT. IN LBS.
6-HW	6	110	10	7500
8-HW	8	138	15	10000
10-HW	10	166	20	12500
12-HW	12	194	25	15000
14-HW	14	222	30	18500
16-HW	16	250	30	22000
18-HW	18	278	40	25500
20-HW	20	306	40	29000

*ALL DIMENSIONS IN INCHES

GENERAL DIMENSIONS*

Spindle diameter	2¼ or 2½
Center distance between spindles	14
Standard roll space	10 (wider roll space to order)
Upper spindle adjustment	6½ to 8½
Top of base to center of lower spindle	6
End of base to center of 1st spindle	20½
End of base to center of last spindle	19½
Height of base	26½
Spindle key size	¾ sq.
Edge of base to center of roll space	17½
Clutch lever extension	6½
Floor to pass line	36
Over-all machine height	51
Width of base	43½

