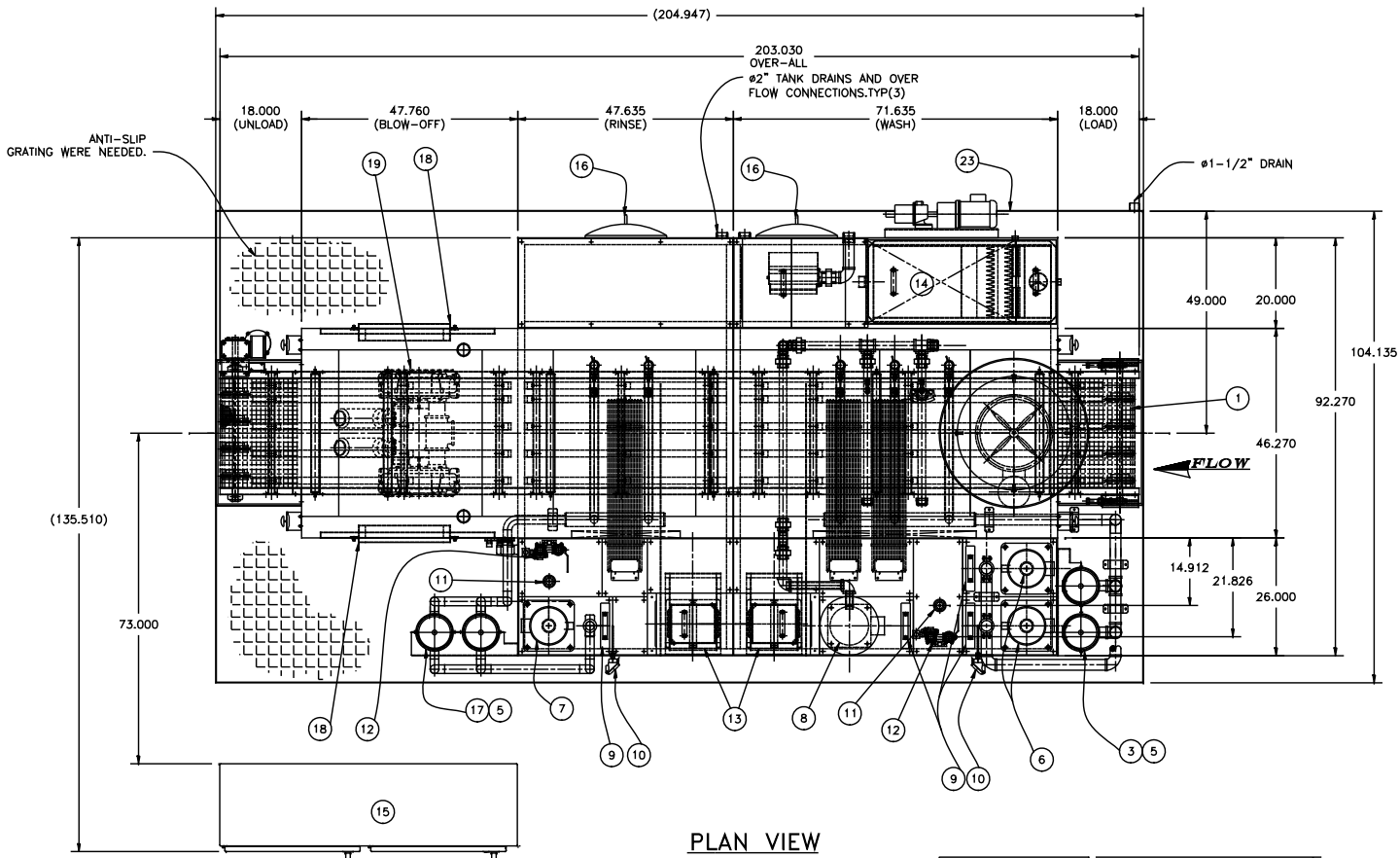
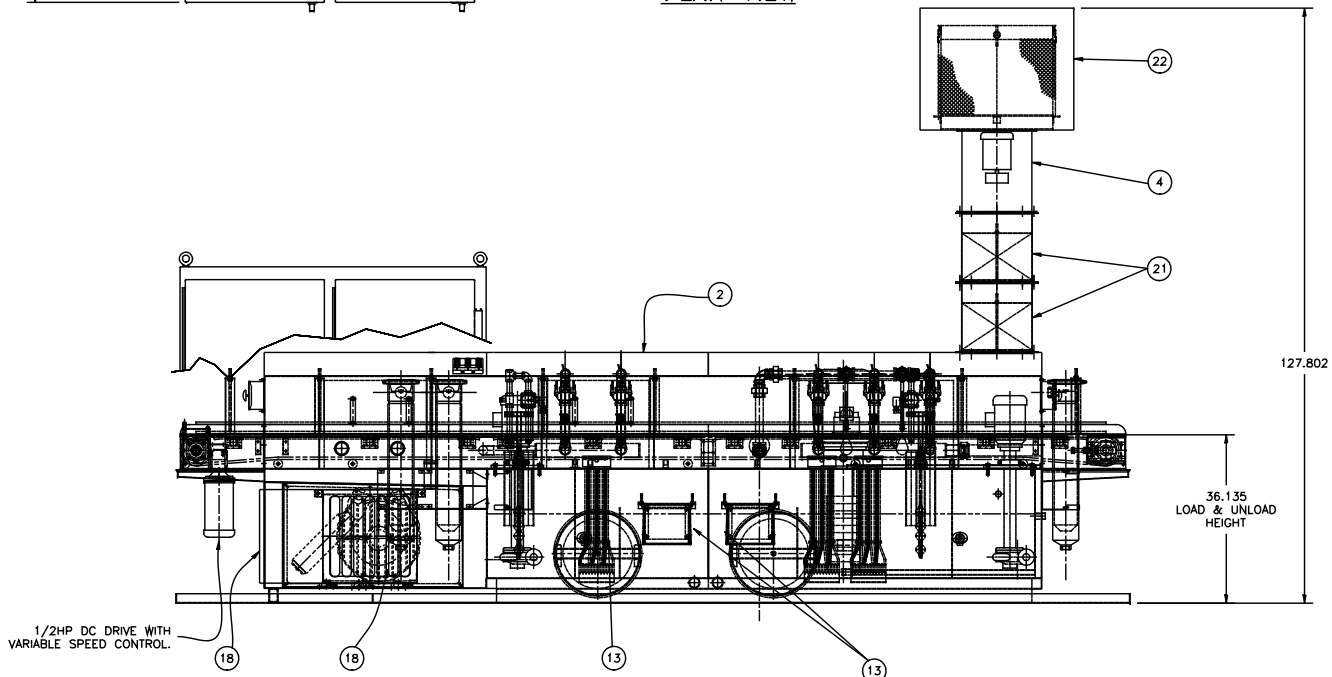




PLAN VIEW

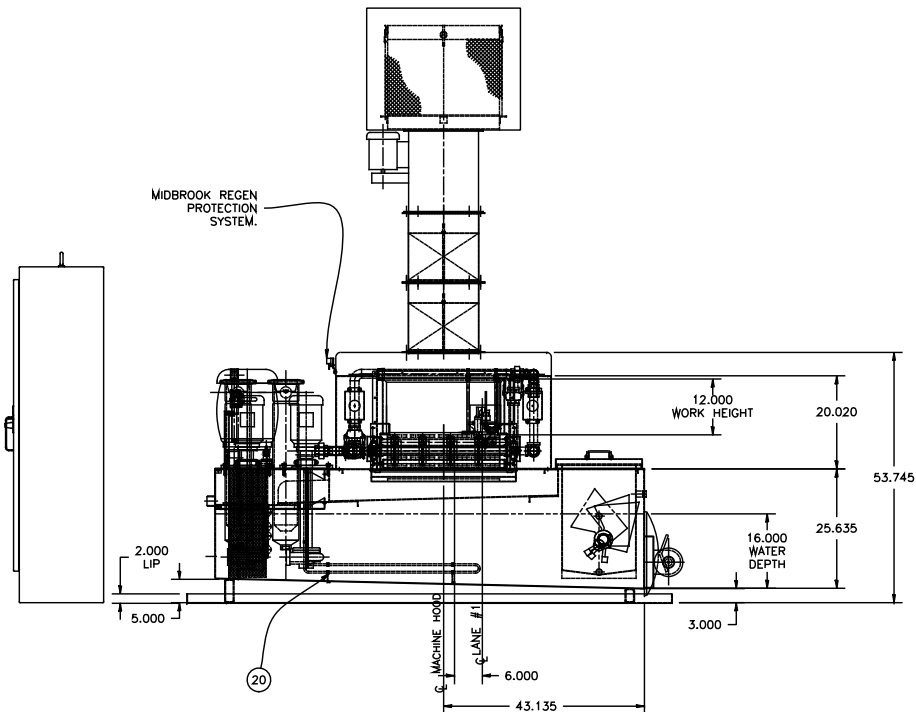


FRONT ELEVATION

(ELECTRICAL PANEL OMITTED FOR CLARITY)

NOTES:

- PART(S) TO BE PROCESSED
PART NO: N/A
PART NAME: CALIPER & PALLET
LANE ASSIGNMENT: #1 PT 131 CALIPER
- CLEANLINESS SPEC: 1mg PER CALIPER WITH 44 MICRON FILTER
- DRYNESS SPEC: FREE OF PUDDLED MOISTURE
- PAINT SPEC: STANDARD HURRICANE GRAY
PLUMBING: STANDARD HURRICANE GRAY
STEAM/GAS: N/A
GUARDS: YELLOW W/ BLACK FRAME
SIGNAGE: MIDBROOK STD
- LINE SPEED/DRUM SPEED: 3.8FPM OR 342PPH
- OPERATING TEMP./HEAT-UP TIME:
WASH TANK: 145±5, 60± min HEAT-UP TIME
RINSE TANK: 145±5, 60± min HEAT-UP TIME
BLOW-OFF: AMBIENT
7. DRYER TEMP: N/A
8. DECIBEL LEVEL: 80 dba
9. INSULATION: NO SKINS
10. REQUIRED TAGS: MIDBROOK STD.
11. TANK CONSTRUCTION: 10 GA S.S.
12. TANK CAPACITIES:
WASH TANK: 472 GALLONS
RINSE TANK: 283 GALLONS
- MACHINE PART ENVELOPE: PART SPECIFIC FOR (1) LANES
- MACHINE ACCESS DOORS: LIFT-OFF
- WASH TANK CHEMICAL & % OF CONCENTRATION: UNKNOWN SEE TODD LUTZ
- RINSE TANK CHEMICAL & % OF CONCENTRATION: UNKNOWN SEE TODD LUTZ
- MACHINE IS EQUIPED WITH A LOW SOLUTION LEVEL DETECTION: YES
- ELECTRICAL PANEL PAINT: OSHA BLUE



LOAD END ELEVATION VIEW

ITEM No.	QTY	PART NO#	DESCRIPTION
1	1	BXX-8847	MIDBROOK, MODEL 5024, 1" x 1" x 24" S.S., STD. DUTY CUSTOM FLATWIRE CONVEYOR
2	1	BXX-8779	MIDBROOK, MODEL 5024 WASH/RINSE/B-O S.S. CABINET
3	2	SF0701300304-2.00	SUPERIOR, ø7" S.S. FILTER, 2" INLET/OUTLET
4	1	B15-1 CS	AMERICRAFT, ø15" STEAM EXHUAUST FAN WITH 1HP MOTOR
5	4	MB#0507	MIDBROOK, 100 MICRON FILTER BAG
6	2	MODEL 11019NS (WASH PUMP)	GUSHER, MODEL 11019NS-SE+11-5HP PUMP AND COVER PLATE, 100GPM @ 40PSI, 5HP, 480V/60H/3PH, MOTOR
7	1	MODEL 11019NS (RINSE PUMP)	GUSHER, MODEL 11019NS-SE+11-3HP PUMP AND COVER PLATE, 80GPM @ 40PSI, 3HP, 480V/60H/3PH, MOTOR
8	1	MODEL M55 (HI-PRES WASH PUMP)	GUSHER, MODEL M55-9-2000F+6, VERTICAL MULTI-STAGE PUMP, 9 STAGE, 26GPM @ 300PSI.C.I. CONSTRUCTION & COVER PLATE, 20HP, 480V/60H/3PH, MOTOR
9	4	BXX-8772-2	MIDBROOK PUMP SCREEN
10	2	MB#0649	THERMOCOUPLE ASSEMBLY
11	2	LS-800-3A-SS-SS-SPS1-020-ORI-4	GEMS, MULTI-LEVEL FLOAT SWITCH
12	2	BXX-6178	MIDBROOK, ø3/4" FAST FILL & AUTO FILL ASSEMBLY
13	2	BXX-5011	MIDBROOK, CHIP BASKET
14	1	SERIES86	SUPARATOR MODEL 240/001 WITH SUPER SKIM HEAD
15	1	A72XM6618FTC	HOFFMAN ELECTRIC PANEL, 480V/60HZ/3PH
16	2	BXX-5731-18	MIDBROOK, ø18" S.S. CLEANOUT DOOR
17	2	SF0701300304-1.50	SUPERIOR, ø7" S.S. FILTER, 1-1/2" INLET/OUTLET
18	3	MB#2453	MCMASTER CARR, PLEATED EXTENDED SURFACE 20"x20" FILTER
19	1	R7P3180M	GAST, 18HP REGEN 600CFM @ 2PSI
20	3	*****	LUFRAN, 48KW DROP IN HEATERS, 480V/60HZ/3PH
21	2	BXX-8865	MIDBROOK, ø15" DEMISTER STACK
22	1	SK-033099	AGET MFG. VCL-3 FILTER PACK WITH SHROUD
23	1	TBD	MIDBROOK, 10GA S.S. CONTAINMENT PAN, WITH 2" LIP AND 1-1/2" DRAIN

RELEASED BY: _____

DATE: _____

JOB#: _____

STANDARD HURRICANE TOLERANCES	
FABRICATION	MACHINING & LASER
MACHINE ASSEMBLY	.0 = ± .100
OAL = ± 1/8"	.00 = ± .020
LASER BENDS	.000 = ± .005
= ± 1/16"	ANGLES ± 1'-0"
MACHINING REQUIRED	SPECIAL TOLERANCES

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A REVISED DRAWING TO AS BUILT STATUS, ECN 79		RMH	01/18/99
REV	DESCRIPTION	BY	DATE
DRAWN	RMHUBBS	DATE	10/99
CHECKED	REV.		
APPROVED	SCALE	1=18	
MIDBROOK, INC. 200 MIDBROOK BLVD MIDBROOK, N.J. 07045			
TITLE MODEL 5024, WASH / RINSE /BLOW-OFF 18" L/ 71.635" W/ 47.5"R/ 47.760" B-O/ 18" UNL TRW(KELSEY HAYES) #44182, 1 LANE			
MATERIAL	S.S.	SIZE D	DWG. NO. BM-24-0724
			SHT. OF

ITEM # _____ QTY _____

CAD FILE: BM-24-0724_A.dwg