

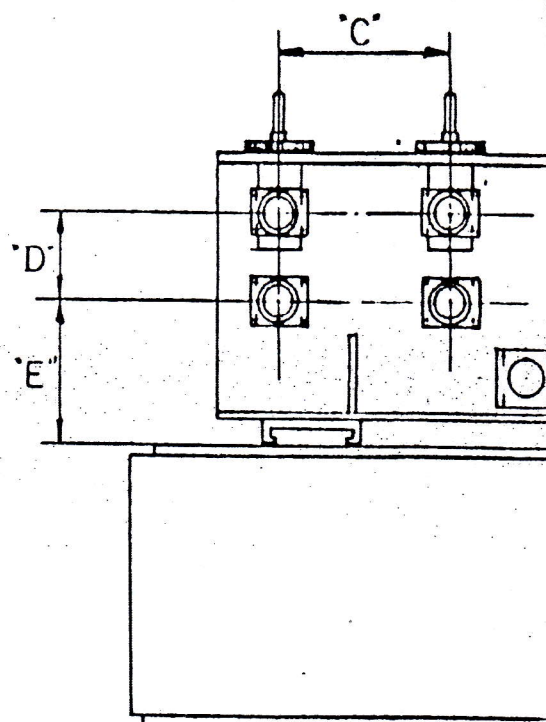
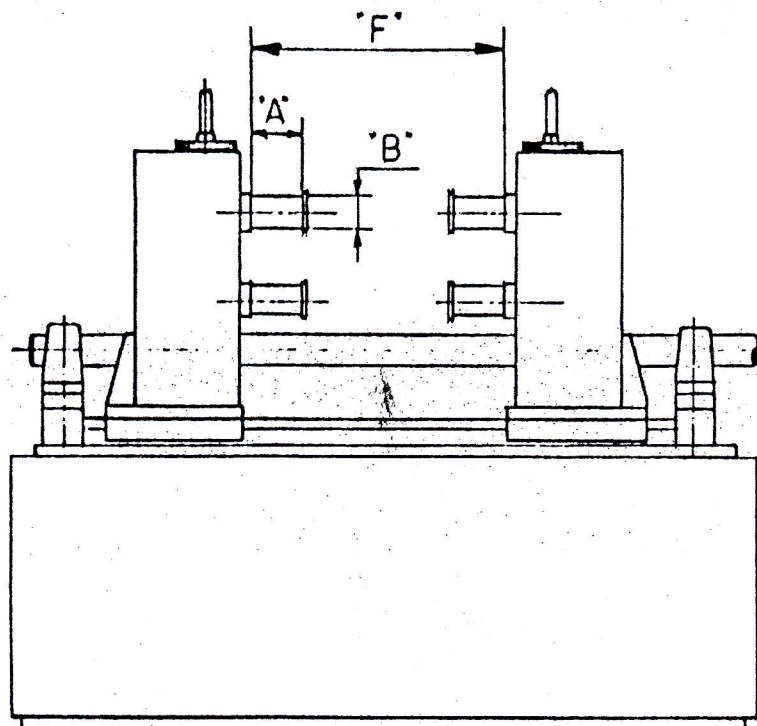
MACHINE: 1.75DH ROLLFORMER

DATE: FEB./86

W. O. No.: 4887-1

CUSTOMER: DEVILBISS

SERIAL No.: 0472-DEVILB



	NUMBER OF STATIONS	9	
"A"	ROLL SPACE	3.062" (TOP) 4.687" (BOTTOM)	"A"
"B"	SHAFT DIAMETER	1.750" ϕ	"B"
	SHAFT KEYWAY	1/4" x 1/8"	
"C"	HORIZONTAL CENTER DIST.	8"	"C"
"D"	VERTICAL CENTERS	4 1/2" - 5 1/2"	"D"
"E"	BASE TO ϕ OF BOTTOM SHAFT	8 1/2"	"E"
"F"	SHOULDER TO SHOULDER-MIN.	18"	"F"
	-MAX.	152"	
	SHAFT GEAR RATIO	1:1.5	
	DRIVE/HOUSING REDUCTION	30:1	
	DRIVE MOTOR H.P.	10 HP.	
	DRIVE MOTOR R.P.M.	1750 RPM	
	VOLTS		
	COOLANT TANK CAPACITY	80 GALS. (US)	